



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-13-4

Job Sheet 197209



Part No: C45-13-4

Job Qty: 10 pcs

Part Name: Keeper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 8/20/19

Description:

Type: Stock

Note: DWG C45-13-4 REV 10 IPP REV A 18.02.14 NEW ISSUE FK VERIFY DP

Ship Via:

84.38
49 3/4

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs		8/20/19	0.00	10.00	Bandsaw - 1		
120	NV5000 - 1 - B4B	10 pcs		8/20/19	1.00	3.33	NV5000 - 1 - B4B NV5000 - 2 - B4B	9m/ALA. 11/7/19	
130	QC 2	10 pcs		8/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14	9m/ALA. 11/7/19	
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
					0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S196984



Part: C45-13-4

Job No: 197209

Serial No/Batch: S196984

Revision: 10

Inspector:

Exp Date:

Instructions:

Date: 07/10/19

Plex 7/2/19 3:27 PM Dart.Renwick.Jennife

Schedule

					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
150	Outsource - 1 - Heat Treat	10 pcs	8/20/19		ATL002-VC	<i>HA 2019-07-16</i>
155	Packaging 2-1 - Receive - B4B	10 pcs	8/20/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	<i>B</i> JUL 25 2019
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	

					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
158	QC 6	10 pcs	8/20/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-88
160	Outsource - 15 - Nickel Plate	10 pcs	8/20/19		GRO002-VC 5	2019-07-31
165	Packaging 2-2 - Receive - B4B	10 pcs	8/20/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 -	

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7/2/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

180 QC 6	10 pcs	8/20/19	0.00 0.00	B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	DAS 61 9-89
				QC 6 - 68	
190 Packaging 3-1 - Stock - B4B	10 pcs	8/20/19	0.00 0.00	QC 6 - 61	
				QC 6 - 40	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	10 pcs	8/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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Part Op 100 - (Bandsaw) 1- Cut 3.500" long

Descriptions: 120 - (HAAS CNC Vertical Machine) 1-Machine as per folio FB _____ FOLIO REV: _____ DWG REV: _____
2-Machine Engrave S/N 3-Debur

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - (Outsource process - Heat Treat) 1--Issue P/O to Metcore; P/O 44022 RC 44-46 2-Bead blast 3-

Certificate of Conformity is required note: part made from 4140 plate

155 - (Receive & Inspect for Damage & Mat'l Certs)

158 - QC6- All purchased or subcontracted products

160 - (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O 44157 -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 - Certificate of Conformity is required

165 - (Receive & Inspect for Damage & Mat'l Certs)

180 - (QC6- All purchased or subcontracted products)

190 - (Identify as per dwg & Stock Location: _____)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-S-1.250X1.500	AISI 4140 Steel Bar	2.9100 ft (.291 ea)	100-Bandsaw - 1	<u>5133557</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	MT-4140-S-1.250X1.500	3	7	0

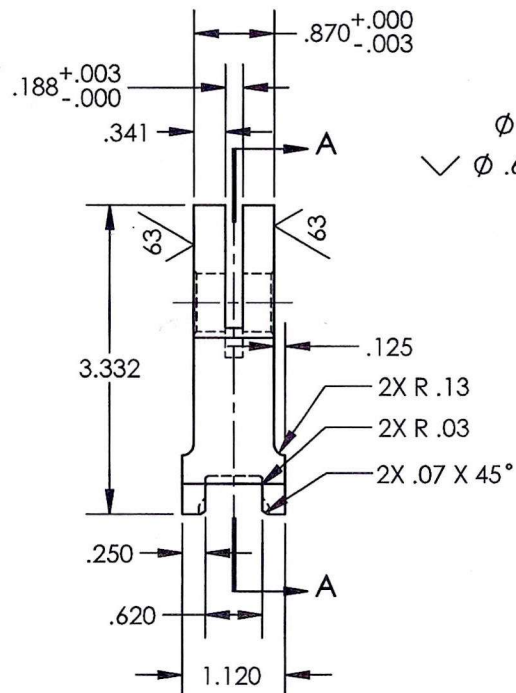
Part Specifications

Specifications could not be found.

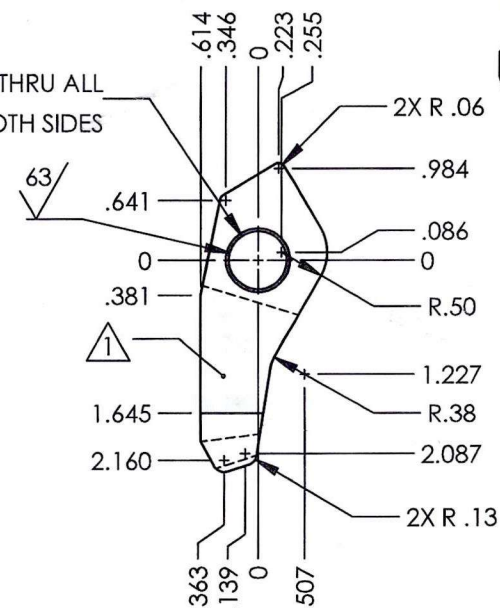
MAT
USED
~~35-6-15~~
2.968
~~2.968~~

Plex 7/2/19 3:27 PM Dart.Renwick.Jennifer

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9		AS DRAWN BY CANAM.	10/24/2012	JAG	
10	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



$\phi .627^{+.003}_{-.000}$ THRU ALL
 $\checkmark \phi .69 \times 90^\circ$, BOTH SIDES



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.



TITLE KEEPER

DWG NO. C45-13-4

REV
10

MATL 4140/4142

DRAWN BY: CANAM

**UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES**

0	APPROVED
---	----------

D Meil

.XXX	±	.005	FRACTIONS ± 1/8 ANGLES ± 5°
.XX	±	.01	
.Y	±	1	

HEAT	HRC 44-46
TREAT	
FINISH	

FINISH SEE NOTE 2

5. SPEC

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL

SCALE	1:2
-------	-----

DATE	9/20/2002
------	-----------

SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-13-4	1	KEEPER	4140/4142	1-1/8 X 1-7/16 X 3-1/2



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044022



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044022

PO Date: 7/16/19

Due Date: 7/23/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195955	RBA9937-5	Tail Rotor Nut Wrench "C" Model (Rb Design) HEAT TREATING 1--Issue P/O _____ RC 45-47 Material 4130/4140 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	7/23/19	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
							6 X JUL 25 2019				
2	195990	RBD29823-5A	Tail Rotor Nut Wrench "D" Model (New Design) HEAT TREATING 1--Issue P/O _____ RC 44-47 Material 4130 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	7/23/19	4 pcs	0 pcs	4 pcs	\$18.75/pcs	\$75.00
							4 X JUL 25 2019				
3	195344	C45-15	Keeperless Adapter 1-Issue P/O to ATLANTIC HEAT TREAT; P/O _____ RC 44-46 2-Bead blast 3--Material type; 4140 4- Certificate of Conformity is required	Firmed	-	7/23/19	6 pcs	0 pcs	6 pcs	\$28.3333/pcs	\$170.00
							6 X JUL 25 2019				



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PURCHASE ORDER

POHB044022



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	197209	C45-13-4	Keeper (Outsource process - Heat Treat) 1--Issue P/O _____ RC 44-46 Material 4140/4142 2-Bead blast 3- Certificate of Conformity is required note: part made from 4140 plate	Firmed	-	7/23/19	10 pcs	0 pcs	10 pcs	\$17.00/pcs	\$170.00
5	197271	RBD29822-5	Wrench Only 1-Issue P/O; _____ RC 35-40 Material 4140 2-Bead blast 3--Material type; 4140 4- Certificate of Conformity is required	Firmed	-	7/23/19	4 pcs	0 pcs	4 pcs	\$42.50/pcs	\$170.00
Grand Total:											\$660.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/25/19 2:14 PM Dart.Guerin.Kimberley

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 165185
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB044022				

Quantity	Part No. / Part Name / Part Description	Pounds
10 PCS	MATERIAL 4140/4142 ANNEAL FIRST AND THEN HEAT TREAT TO 44-46RC SANDBDLAST, C OF C, PRT# C45-13-4, JOB# 197209	DAS 61 9-89

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped:

Pounds Shipped:

10

5.00

44RC
7-24-19

F 8131 7335 0312

RECEIVED
JUL 25 2019
DART AEROSPACE LTD.

Order No.: 168292

Shipped Complete

Quantity Shipped: 10.00

Received By:

Date:

Pounds Shipped: 5.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 07/18/2019

Certification

Date: 24/07/2019

Entry Date: 18/07/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB044022 ✓

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140/4142

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
✓ 10	10 PCS MATERIAL 4140/4142 ANNEAL FIRST AND THEN HEAT TREAT TO 44-46RC SANDBDLAST, C OF C, PRT# C45-13-4, JOB# 197209 ✓	5

Insp. Type	Scale	Minimum	Maximum	Number	Other
Customer Requirements:					

DAS
61
9-89**Results:**Harden ROCKWE 44. 46. 44. TESTED AS PER SAMPLING PLAN
HEAT TREATED TO 44RC AS PER CUST REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE FOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.


KEANE SHEPHERD
QUALITY CONTROL
ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044157



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044157

PO Date: 7/31/19

Due Date: 8/8/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-08-08

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195344	C45-15	Keeperless Adapter (Outside Processing - Nickel Plate)-Issue P/O -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0- SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	8/8/19	6 pcs	0 pcs	6 pcs	\$12.6315/pcs	\$75.79

6 X AUG 08 2019



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PURCHASE ORDER

POHB044157



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	197209	C45-13-4	Keeper (Outside Processing - Nickel Plate) -Issue P/O; _____ -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140/4142 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	8/8/19	10 pcs	0 pcs	10 pcs	\$12.6315/pcs	\$126.32
3	198450	PC250-600A	Bell Crank Assembly --Issue P/O; _____ -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	8/8/19	3 pcs	0 pcs	3 pcs	\$12.6315/pcs	\$37.89
Grand Total:										\$240.00	

DAS
61
9-89

10 x AUG 08 2019

3 x AUG 08 2019



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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

POHB044157



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/1/19 4:19 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(021206-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

021206 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
05-Aug-2019		Jessie Boisvert		POHB044157 ✓					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order	
1	C45-15-6 Rev. <i>No - 6</i>	C45-15-6 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733 TYPE 4/5, SC0- SC4 OR MIL-C-26074 CLASS 1/2 0.0004-0.0006 THICKNESS BAKE AFTER PLATING	E-NICKEL STEEL CH	6	6 ✓	0	0	0	
2	C45-13-4 ✓ Rev.	C45-13-4 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733 TYPE 4/5, SC0- SC4 OR MIL-C-26074 CLASS 1/2 0.0004-0.0006 THICK BAKE AFTER	E-NICKEL-200 CH	10	10 ✓	0	0	0	
3	PC250-600A ✓ Rev.	PC250-600A E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733 TYPE 4/5, SC0- SC4 OR MIL-C-26074 CLASS 1/2 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL CH	3	3 ✓	0	0	0	

DAS
61
9-89

RECEIVED
 AUG 07 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Jessie

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.